

PA-28-181 INSPECTION REPORT

ARCHER III

PIPER AIRCRAFT CORPORATION

(PART NUMBER 230 1039)

REISSUED: JULY 30, 1994



PIPER AIRCRAFT CORPORATION

INSPECTION REPORT

This form meets requirements of FAR Part 43 • Inspections must be performed by persons authorized by the FAA.

	ARCHER II AND III Model PA-								$\overline{}$	$\overline{}$		_
50	Circle Type of Inspection 100 500 1000 Annual		0	0	1000	Inspector		form all inspections or operations at each of the spection intervals as indicated by a circle (0)		0	0	1000
	DESCRIPTION	20	100	200	9	<u>2</u>		DESCRIPTION	20	100	200	10
IOTE:	Refer to Notes 1, 2, 3, and 4 before performing inspections.)						1	GINE GROUP (continued)				
	3 ,						15.	Inspect cylinders for cracked or broken fins. (See Note 9.)		0	0	0
. PRC	PELLER GROUP						16.	Inspect rocker box covers for evidence of oil				١
1.	Inspect spinner and back plate	0	0	0	0			leaks. If found, replace gasket; tighten cover				
	Inspect blades for nicks and cracks		0	0	ő			screws to a torque of 50 inch-pounds. (See Note				
	Inspect for grease and oil leaks	0	0	0	0		1 47	- /	0	0	0	0
	Lubricate propeller. Refer to Maintenance						17.	Inspect ignition harness and insulators for high tension leakage and continuity.		0	0	0
	Manaul, Chapter 12.) Inspect spinner mounting brackets	0	0	0	0		18.	Inspect magneto points for condition and proper		Ĭ		ľ
	Inspect propeller mounting bolts and safety.		0	0	0			clearance		0	0	0
	Check torque, if safety is broken		0	0	0			Inspect magneto for oil leakage		0	0	0
7.	Inspect hub parts for cracks and corrosion		0	0	0			Inspect breaker felts for proper lubrication		0	0	0
	Inspect complete propeller and spinner assembly						21.	Inspect distributor block for cracks, burned areas, corrosion, and height of contact springs			0	0
	for security, chafing, cracks, deterioration, wear, and proper installation		0	0	0		22.	Check magnetos to engine timing		0	0	0
	Recondition propeller. (See Note 5.)		"	U	"		23.	Overhaul or replace magnetos. (See Note 11.)				
	(222.200.2)						24.	Remove air filter and tap gently to remove dirt				
. ENG	INE GROUP.						25	particles Replace as required	0	0	0	0
							1	Drain carburetor and clean inlet line fuel strainer. Inspect condition of carburetor heat air door and		١٠١	U	١
/ARNI	NG: Ground magneto primary circuit prior to						20.	box. (See Note 12.)	0	0	0	0
	beginning any engine work.						27.	Inspect vent lines for evidence of fuel or oil				
								seepage	0	0	0	0
OTE:	Read note 6 prior to beginning this inspection group.						28.	Inspect intake seals for leaks and clamps for	0	0	0	0
	inspection group.						29	Inspect all air inlet duct hoses. (Replace as per		١٠١	0	١٠
	Remove engine cowling. Inspect for damage	0	0	0	0		20.	latest revision Piper Service Bulletin No. 356.)	0	0	0	0
	Clean and inspect cowling for cracks, distortion,						30.	Inspect flexible fuel lines condition		0	0	0
	and loose or missing fasteners Drain oil sump. (See Note 7.)	0	0	0	0			Replace flexible fuel lines. (See Note 8.)				0
	Clean suction oil strainer at oil change. Inspect	١	"	U	"			Inspect fuel system for leaks	0	0	0	0
	strainer for foreign particles	0	0	0	0		33.	Clean electric fuel pump screen and check operation.	0	0	0	0
5.	Clean pressure oil strainer or change full flow						34.	Overhaul or replace engine driven and electric		,	ľ	ľ
	(cartridge type) oil filter element. Check strainer							fuel pumps. (See Note 11.)				
	or element for foreign particlesInspect oil temperature sender unit for leaks and	0	0	0	0		35.	Remove and clean fuel filter bowl and screen				
0.	security		0	0	0		26	Clean at least every 90 days	0	0	0	0
7.	Inspect oil lines and fitting for leaks, security,		•					Inspect vacuum pump and lines Overhaul or replace vacuum pump. (See Note		١٠١	0	١٠
	chafing, dents, and cracks.						"	11.)				
	(See Note 8.)	0	0	0	0		38.	Inspect throttle, carburetor heat, mixture, and				
o. 9.	Clean and inspect oil radiator cooling fins		0	0	0			propeller governor controls for security, travel,				
	Fill engine with oil per lubrication chart. (Refer to				"		30	and operating conditionsInspect exhaust stacks, connections, and		0	0	0
	Maintenance Manaul, Chapter 12.)	0	0	0	0] 39.	gaskets. Replace gaskets as required. (Refer to				
AUTIO	ON: Use caution not to contaminate vacuum							Maintenance Manaul, Chapter 78.)		0	0	0
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	pump with cleaning fluid. (Refer to						40.	Inspect muffler, heat exchanger and baffles.				
	latest revision Lycoming Service							(Refer to latest revision of Piper Service Bulletin		0	0	0
	Instruction No. 1221.)							879 and Maintenance Manaul, Chapter 78.)		U	U	١
11.	Clean engine		0	0	0		NOTE:		1 1			
	Inspect condition of spark plugs (clean and							fitted with a new muffler at or before				
	adjust gap as required, adjust per							1000 hour period of muffler use.				
	latest revision Lycoming Service Instruction no. 1042.		_	_	_		41.	Inspect breather tube for obstructions and				
			0	0	0		4.0	security.		0	0	0
OTE:	If fouling of spark plugs are apparent,						42.	Inspect crankcase for cracks, leaks, and security of seam bolts.		0	0	0
	rotate bottom plugs to upper plugs.						43.	Inspect engine mounts for cracks and loose		١		
13.	Inspect spark plug cable leads and ceramics for							mountings		0	0	0
	corrosion and deposits.	0	0	0	0			Inspect all engine baffles		0	0	0
1/	Check cylinder compression. (Reference: AC 43.13-1A.)						45.	Inspect all wiring connected to the engine or	0		0	0
			0	0	0			accessories.		0 1		

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	DESCRIPTION	20	10	20	¥	Ľ	DESCRIPTION	OC S	9	20	Ξ_	드
	Inspect rubber engine mount bushings for						D. FUSELAGE AND EMPENNAGE GROUP (continued)					
48.	deterioration. Replace as required		0 0	0 0	0 0		3a. Archer II - Inspect battery, box, cables, and securing straps. Inspect at least every 30 days. Flush box as required and fill battery per box instructions	0	0	0	0	
	Lubricate alternator idler pulley (if installed) per lubrication chart		0	0	0		,	-	0	0	0	
	Inspect air conditioning compressor oil level.		0	0	0		Inspect electronic installation. Inspect bulkheads and stringers for damage Inspect antenna mounts and electric wiring		0 0 0	0 0 0	0 0	
	(See Note 13.)		0	0	0		7. Inspect air conditioning system for Freon leaks. (See Note 13.) 8. Inspect Freon level in sight gauge of receiverdehydrator. (Refer to Maintenance Manaul,		0	0	0	
55.	Inspect compressor clutch security and wiring. (See Note 14.)	1	0 0 0	0 0	0 0		Chapter 21 and see Note 13.) 9. Inspect air conditioning condenser air scoop		0	0	0	
57.	Lubricate all controls. (Refer to Maintenance Manaul, Chapter 12.)		0	0	0		10. Inspect fuel lines, valves, and gauges for damage and operation.		0	0	0	
	Note 11.) Complete engine overhaul or replace with factory rebuilt. (Refer to latest revision of Textron						12. Remove, drain, clean fuel strainer bowl, and screen		0 0	0	0	
60.	Lycoming Service Letter 201.) Install engine cowl	0	0	0	0		14. Inspect vertical fin and rudder surfaces for damage 15. Inspect rudder hinges, horn, and attachments for		0	0	0	
	BIN GROUP						damage and operation		0	0	0	
	Inspect cabin entrance, doors, and windows for damage and operation		0	0	0		Inspect vertical fin attachments Inspect rudder hinge bolts for excess wear. Replace as required		0	0	0	
3. 4.	deterioration. Reseal if necessary Inspect upholstery for tears Inspect seats, seat belts, security brackets, and		0	0	0		19. Inspect stabilator surfaces for damage 20. Inspect stabilator, tab hinges, horn, and attachments for damage and operation		0	0	0	
5. 6.	bolts. Check trim operation. (See Note 15.)		0 0 0	0 0	0 0		Inspect stabilator control stops, verify stops are not loose and locknuts are tight Inspect stabilator attachments. (See latest Piper		0	0	0	
	Inspect parking brake and brake handle for operation and cylinder leaks Inspect control wheels, column, pulleys, and cables for condition. (See Note 16.)		0	0	0		Service Bulletin 856.)		0	0	0	
9.	Inspect flap control cable attachment bolt. (Refer to latest revision of Piper Service Bulletin 965.)		0	0	0		24. Inspect stabilator trim mechanism 25. Inspect aileron, rudder, stabilator primary control cables, and stabilator trim cables, turnbuckles,		0	0	0	
	Inspect landing, navigation, cabin, and instrument lights	0	0	0	0		guides, and pulleys for safety, damage, and operation. (See Note 16.)		0	0	0	
	Inspect gyro operated instruments and electric turn and bank. (Overhaul or replace as required.)		0	0	0		(See Note 17.)		0 0	0 0	0 0 0	
14.	Replace central air filterClean or replace vacuum regulator filterInspect altimeter. Calibrate altimeter system per		0	0	0		· ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '		0	0	0	
17.	FAR 91 if appropriate		0 0	0 0	0 0		31. Inspect security of autopilot bridle cable clamps. (See Note 18.)		0	0	0	
19.	Inspect air vents condition and operation		0	0	0		antenna leads, and attaching parts for security, routing, chafing, deterioration, wear, and proper,installation		0	0	0	
1.	SELAGE AND EMPENNAGE GROUP Remove inspection plates and panels		0	0	0		condition. (See the latest revision Piper Service Letter no. 820.)		0	0	0	
2.	Inspect baggage door, latch, and hinges	0	0	0	0		E. WING GROUP					
						<u> </u>	Remove inspection plates and fairings		0	0	0	

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	DESCRIPTION	20	1(2(Ŧ	드	DESCRIPTION $\frac{0}{9}$	드
	G GROUP (continued) Inspect surfaces and tips for damage, loose						G. FLOAT GROUP (Applicable to float equipped Archer I and Archer II only)	
	rivets, and condition of walk-wayInspect tip light shield for cracks, bonds,		0	0	0		1. Inspect float attachment fittings	
4.	corrosion, or other damageInspect aileron hinges and attachments		0	0	0		3. Inspect pulleys and cables (see Note 16) 0 0 0	
5.	Inspect aileron control stops, verify stops are not						H. OPERATIONAL INSPECTION	
6.	loose and locknuts are tightInspect aileron cables, pulleys, and bellcranks		0	0	0		Check fuel pump and fuel tank selector	
7.	for damage and operation. (See Note 16.) Inspect flaps and attachments for damage and		0	0	0		2. Check fuel quantity, pressure and flow readings 0 0 0 0 3. Check oil pressure and temperature 0 0 0 0	
	operation		0	0	0		4. Check alternator output	
	Replace as required		0	0	0		6. Check carburetor air	
	Lubricate per lubrication chart. (Refer to Maintenance Manaul, Chapter 12.)	0	0	0	0		Check operation of auxiliary vacuum pump	
	Inspect wing attachment bolts and brackets Inspect wing fore and aft attach fittings for		0	0	0		system, if installed. (See note 21.) 0	
	security, corrosion and condition. See to note 25.)		0	0	0		10. Check gyros for noise and roughness	
12.	Inspect fuel tanks and lines for leaks and water. (See Note 23.)		0	0	0		12. Check magneto switch operation	
	Fuel tanks marked for capacity		0	0	0		14. Check throttle and mixture operation. (See latest revision Piper Service Bulletin No. 448.)	
15.	Fuel tanks marked for minimum octane rating Inspect fuel cell vents. (See Note 20.)		0	0	0		15. Check propeller smoothness	
16.	Inspect all air ducts, electrical leads, lines, and attaching parts for security, routing, chafing,						16. Perform maximum power static rpm check per Maintenance Manaul, Chapter 71	
17.1	deterioration, wear, and proper installationnstall inspection plates and fairings		0	0	0		17. Check engine idle	
							19. Check air conditioner compressor clutch operation 0 0 0 0	
F. LAN	IDING GEAR GROUP						20. Check air conditioner condenser scoop	
1.	Inspect oleo struts for proper extension. Check fluid level as required.	0	0	0	0		operation	
	Inspect nose gear steering control and travel		0	0	0		pitch trim, and manual electric trim (if installed). (Refer to note 22.) 0 0 0 0	
4.	Inspect wheels for alignment Put airplane on jacks		0	0	0		I. GENERAL	
5.	Inspect tires for cuts, uneven or excessive wear, and slippage		0	0	0		Verify aircraft conforms to FAA Specifications 0 0 0 0 Comply with all latest revision FAA Airworthiness	
6.	Remove wheels, clean, check, and repack bearings		0	0	0		Directives	
7.	Inspect wheels for cracks, corrosion, and broken bolts		0	0	0		3. Comply with all latest revision Manufacturers Service Bulletins and Letters	
1	Inspect tire pressure	0	0	0	0		4. Check for proper flight manual	1
	Inspect brake lining and disc for condition and wear.		0	0	0			
10.	Inspect brake backing plates for condition and wear		0	0	0			
	Inspect brake lines		0	0	0			
13.	Inspect gear forks for damage Insect Archer II cast main landing gear oleo		0	0	0			
14.	housing torque ling attach lugs for cracks.							
	(Refer to Maintenance Manaul, Chapter 32 and see note 26)		0	0	0		— END —	
1	Inspect oleo struts for fluid leaks and scoring Inspect gear struts and mounting bolts for		0	0	0		_ END	
	condition and securityInspect torque links for cracks, bolts for		0	0	0			
'''	condition and security. (Serial No's. 28-7690001							
	thru 28-7890231 refer to latest Piper Service Letter 842.)		0	0	0			
18.	Check torque link assembly for excessive side play.		0	0	0			
19.	Inspect all hydraulic lines, electrical leads, and attaching parts for security, routing, chafing,							
20	deterioration, wear, and proper installation		0	0	0			
	Lubricate per lubrication chart. (Refer to Maintenance Manaul, Chapter 12.)	0	0	0	0			
21.	Remove airplane from jacks		0	0	0			

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NOTES

- Refer to last card of Piper parts price list Aerofiche, for a check list of current revision dates to Piper inspection reports and manuals.
- 2 All inspections or operations are required each inspection interval as indicated by a (O). Both the annual and 100 hour inspections are complete aircraft inspections, identical in scope. The 500 and 1000 hour inspections are extensions of the annual or 100 hour inspection and require more detailed aircraft examination, overhaul, or replacement of major components. Inspections must be by FAA authorized persons.
- 3. Piper Service Bulletins are of special importance and Piper considers compliance mandatory.
- 4. Piper Service Letters are product improvements and service hints pertaining to aircraft servicing, and require careful attention.
- 5. Recommended flight time between reconditioning of Sensenich fixed-pitch metal propellers is 1000 hours, if propeller has no prior damage. Reconditioning is removal of fatigued surface metal and accumulated small nicks too numerous to repair individually. Contact a Sensenich factory approved repair station. (Refer to latest revision of Sensenich Service Letter no. 80-1.)
- Power plant inspections are based on the engine manufacturer's operator's manual. Changes to the engine
 manufacturer's operator's manual will supersede or supplement inspections outlined lined in this report. Refer to
 latest revision of Textron Lycoming Service Letter No. 114
- Intervals between oil changes can be increased as much as 100 percent on engines equipped with full flow cartridge type oil filters, if element is replaced each 50 hours of operation. Refer to latest revision Lycoming Service Bulletin 480 for additional information.
- Replace engine compartment flexible hoses (fuel, oil, etc.) every 1000 hours, 8 years or at engine TBO, whichever comes first. Refer to latest revision of Textron Lycoming Service Bulletin 240 and latest revision of Textron Lycoming Service Letter L201B.
- Check cylinders for evidence of excessive heat (look for burned paint on cylinders. This condition indicates internal cylinder damage and, if found, its cause must be found and corrected before aircraft returns to service.
 - Heavy discoloration and appearance of seepage at cylinder head and barrel attachment area is usually due to emission of thread lubricant used during barrel assembly at the factory, or by slight gas leakage stopping after cylinder is in service awhile. This condition is not harmful to engine performance and operation. If leakage exceeds these condition, replace cylinder.
- 10. At every 400 hours of engine operation, remove rocker box covers and check for freedom of valve rockers when valves are closed. Look for evidence of abnormal wear or broken parts in area of valve tips, valve keeper, springs, and spring seat. If wear is found, remove the cylinder and all components (including piston and connecting rod assembly) and inspect for further damage. Replace any parts not conforming to limits in latest revision for Textron Lycoming Service Table of Limits SSPO 1776.
- 11. Replace (or overhaul, if applicable) at engine overhaul or 5 years, whichever comes first. (For engine overhaul, refer to latest revision of Textron Lycoming Service Bulletin 240 and Service Letter L201).
- 12. Check throttle body attaching screws for tightness. Tighten screws to a torque of 40 to 50 inch-pounds.
- 13. Compressor oil level should not be checked unless a Freon leak has occurred, requiring an addition of Freon to the system. CAUTION: Environmental regulations may require special equipment and procedures be utilized when charging air conditioning system with Freon.
- 14. Clean any traces of oil from clutch surface.
- 15. If airplane has electric trim system refer to latest revision Piper Service Bulletin no. 556.
- 16. Examine cables for broken strands by wiping the cable with a cloth along the entire length of the cable. Visually inspect the cable thoroughly for damage not detected by the cloth. Replace damaged or frayed cables. Refer to Chapter 27 and the latest edition of FAA Advisory Circular 43.13-1A, Paragraph 198.
- 17. Maintain cable tensions specified in chapter 27.
- 18. Check security and condition of autopilot servo bridle cables, clamps, and sheer pin per latest revision of Piper Service Letter No. 695.
- 19. Replace flexible fuel tank supply hose at engine overhaul.
- 20. Replace fuel tank vent line flexible connections as required, but no later than 1000 hours time-in-service.
- 21. The Airborne auxiliary vacuum pump/motor assembly (4A3-1) must be removed from service and replaced at 500 hours operating time as indicated on the elapsed time indicator, or at 10 years of installed time in the aircraft, whichever comes first.
- 22. Refer to Flight Manual Supplement for preflight and flight check for intended function in all modes.
- 23. Pressure check all fluid hoses in fuselage and wing areas after 10 years time-in-service. Visually check for leaks. Hoses that pass inspection may remain in service and checked thereafter each five years time-in-service.
- 24. Replace compressor belt each 1000 hours time-in-service, or 3 years, whichever comes first.
- 25. Inspect area around fore and aft attach fittings for evidence of wet interior insulation. Replace as necessary.
- 26. On Archer II airplanes used for training, and utilizing cast main gear cylinder housings, inspect the housing radii at the torque link attach lugs for cracks after the first 2000 hours time-in-service. Thereafter, the inspection must be performed each 100 time-in-service. Replacing the cast housings with a forged housings (Piper p/n 65490-0) will eliminate the need for this inspection.